Work Order Wednesday, Janua	r ID 65870 ary 26, 2011 1:47:49	PM									Page 1
Revision ID:	D3236-1			Accept				s	Setup Star Stop	4 (CEIII) B	
		Qty: 4.00 Qty: 4.00	1 1 1 1 1 1 1 1 1 1		Cust Item I Customer:	D:			200,	1 100 1111 1	
	Process Plan:	jl.	Date:	Tooling: _ SPC (Y/N):		ate:		F	Run Stai		
Sequence ID/ Work Center ID	Operat Descrip			Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nb	r									
D3236	Rev B		· .				<u> </u>				
Waterjet FLOW CNC Waterjet		/ATER JET Memo Cut as per	Dwg D3236 □Dwg I	0.00 0.00 Rev:□Prog Rev:	B			_ 18 (II ·	-1-38	(4	· · · · · · · · · · · · · · · · · · ·
110 QC Quality Control	QC2- Ins	spect parts off Memo	machine FAI/FAIB	0.00				<u> 18 11-</u>	-1-98		-
120 QC Quality Control	QC8- Ins	spect parts - se	cond check	0.00 Sular	ટ ઇ			(ry		· .	

Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHAN	GE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	_	_					
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NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCF	₹)			
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description	on B Sign &		cation	Approval	Approval
		Section A	Chief Eng	Chief Eng	Date		tion C	Chief Eng	QC Inspector
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	1 1)			

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Work Orde Wednesday, Jani												Page 2	?
Item ID:	D3236-1			Accept					Setup	Start			
Revision ID:				112									
Item Name:	Window									Stop			
Start Date:	1/26/2011	Start Qty: 4.00			Cust Item I	D·							
Required Date:	2/4/2011	Req'd Qty: 4.00			Customer:	Δ,							
Reference:		in City	(M		Customer.								
							-		Run	Start			
Approvals:	Process Plan	n:	Date:	Tooling:	Da	ate:				Ston			
	QC:		Date:	_ SPC (Y/N):	Da	ate:				Stop			
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	
130				0.00					سر ر	/		1	_
		Small Fab						4	∕S		2	9/3	7
Small Fab		Memo		0.00				LA	17	10~			/
Small Fab		Deburr□Enş	grave Part Number & Bato	ch Number as per Dwg D3236			p	/			,		
140		QC5- Inspect part compl	eteness to step on W/O	0.00									
		Memo		0.00 كا لالمكال	7			CxA	ـــــر ٌ				
Quality Control													

150

Identify as per dwg & Stock Location: 217

0.00

Packaging

Memo

Packaging

0.00

Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHANG	ES				1
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·							
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A :	_ Date: _	
	Re	Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR)					Date: _		
NCR:		·	WORK ORDI	ER NON-CONFORM	ANCE (NCR	1)			
DATE	STEP	Description of NC			ion B	Verifi	cation	Approval	Approval
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		,							
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V	/ork	Ord	er ID	658	7N
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Page 3

Wednesday, January 26, 2011 1:47:49 PM

Item ID:

D3236-1

Accept

Setup Start



Revision ID:

Start Date:

Window Item Name:

Required Date: 2/4/2011

Start Qty: 4.00 1/26/2011

Operation

Description

Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Stop



QC: ____

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/

Work Center ID

160

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** **Tool ID**

Tool# Plan Code

Reject Accept Qty

Qty

Run

Reject

Insp.

QC

Memo

0.00

0.00

Number Stamp

Quality Control

mr 11-02-03

Dart Aerospace L	_td
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W/O:			WO	RK ORDER CHANG	ES					. ,
DATE	STEP	PRO	OCEDURE CHAN	IGE	By	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NCR: \	es N	lo DQ	A:	Date: _	·
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NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Corrective Action Se			gn &	Verification Section C		Approval Chief Eng	Approval QC Inspector
		Section A	Chief Eng	Chief Eng		Date	000.			
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Picklist Print

Wednesday, January 26, 2011 1:47:56 PM

Work Order ID: 65870

Parent Item: D3236-1

Parent Item Name: Window



Start Date: 1/26/2011

Required Date: 2/4/2011

Page 1

Start Qty: 4.00

Required Qty: 4.00

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IPP rev. A 06.03.07 New Issue

EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MACRLICS.125		Purchased	No			110	sf	190.9222	1.955	8.231579			
										rb	11-1-26	8	

1/8" Polycast II Sheet

Location	Loc Qty	Loc Code		
MAT	190.9222			60
113204	4			(4)
114673	9.6722		114673	
115338	177.25			

Dart Aerospace L	_td
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W/O:	•		wc	RK ORDER CHANG	SFS.					
DATE	STEP	PRO	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes I	No DQ	A:	_ Date: _	
	Re	esolution:	Disposition	n:	QA: 1	VC Clo	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section Initial Action Description			Verification Section C		Approval	Approval
		Section A	Chief Eng	Chief Eng		Sign & Date	Sect	on C	Chief Eng	QC Inspector
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								-		
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DART AEROSPACE LTD	Work Order:	45870
Description: Window	Part Number:	D3236-1
Inspection Dwg: D3236 Rev: B	<u> </u>	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x	First Artic	le	Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
11.84	+/-0.030	11.84	X		W BOI	
23.03	+/-0.030	11.84	S		7	
·						

Measured by:	Audited by:	2	Prototype Approval:	N/A
Date: 11-1-	. રુવ Date:	11/01/28	Date:	N/A

Rev	Date	Change		Revised by	Approyed
Α	04.06.25	New Issue	P/O D412-709-015/-017	KJ/JLM	

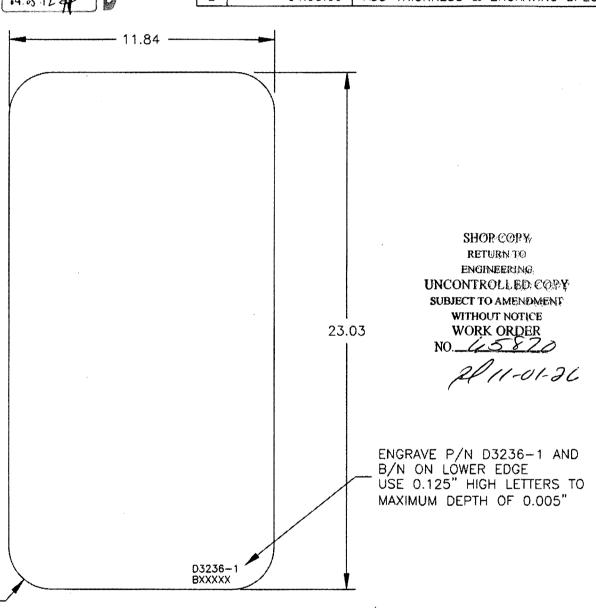
Dart Aerospace Ltd

W/O:	-		WO	RK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:							
	Res	olution:						Date: _ 	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	3)			
DATE	STEP	Description of NC	Description of NC Corrective Action					Approval	Approval
	0.2	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector
								i i	





DESIG	#	DRAWN BX	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHEC	(ED M	APPROVED,	DRAWING NO. REV. B
	#	#	D3236 SHEET 1 OF 1
DATE		-	TITLE SCALE
 04.0	5.05		WINDOW
Α		03.12.18	NEW ISSUE
В		04.05.05	ADD THICKNESS & ENGRAVING SPEC



D3236-1 WINDOW

R1.90 (TYP)

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

Dart Ae	rospace i	Lta								
W/O:				WORK ORDER	CHANGES					
DATE	STEP		PR	OCEDURE CHANGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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						7			,	
Part No	:		PAR #:	Fault Category:	NCR:	Yes	No DQ	\:	Date: _	
	Res	solution:		Disposition:	QA: N	/C Clo	sed:		Date: _	
				WORK ORDER MON COL	EODMANOE /	100	`			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	(Corrective Action Section E	Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
					-						